

# Outer Door Replacement Kit

Cancels: New

IIK-310A-45-7  
IM-PG8M-01


## Installation Instructions Part No. 326724-751 through -754 326615-751 through -754 326723-751 through -754


**NOTE:** Read the entire instruction manual before starting the installation.

### SAFETY CONSIDERATIONS

Installing and servicing heating equipment can be hazardous due to gas and electrical components. Only trained personnel should install or service heating equipment.

Untrained personnel can perform basic maintenance functions such as cleaning coils, or cleaning and replacing filters. All other operations should be performed by trained service personnel. When working on heating equipment, observe precautions in the literature, on tags, and on labels attached to the unit. Recognize safety information.

This is the safety-alert symbol . When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury.

Understand the signal words DANGER, WARNING, and CAUTION. These words are used with the safety-alert symbol, . DANGER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies a hazard which **could** result in personal injury or death. CAUTION is used to identify unsafe practices which **would** result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.

Follow all safety codes. Wear safety glasses and work gloves. Have a fire extinguisher available.



**WARNING: Improper installation, adjustment, alteration, service, maintenance, or use can cause carbon monoxide poisoning, explosion, fire, electrical shock, or other conditions which could result in personal injury or death. Consult your distributor or branch for information or assistance. The qualified**

**installer or agency must use only factory-authorized kits or accessories when servicing this product. Failure to follow instructions could result in serious injury or property damage.**

### INTRODUCTION

This instruction covers the outer door installation on non-condensing, 33.3-inch high, mid-efficiency hot surface ignitor units.

The door should be replaced when it is missing or severely damaged. Minor damage or scrapes may be repaired and the finish repaired with touch-up paint.

### DESCRIPTION AND USAGE

The door replacement kit can be utilized to restore units having missing door or doors severely damaged beyond repair. This kit contains the following items: Outer Door assembly and brand logo.

The kit DOES NOT include a Door Retention Screw, which can be ordered separately, if required.

### INSTALLATION

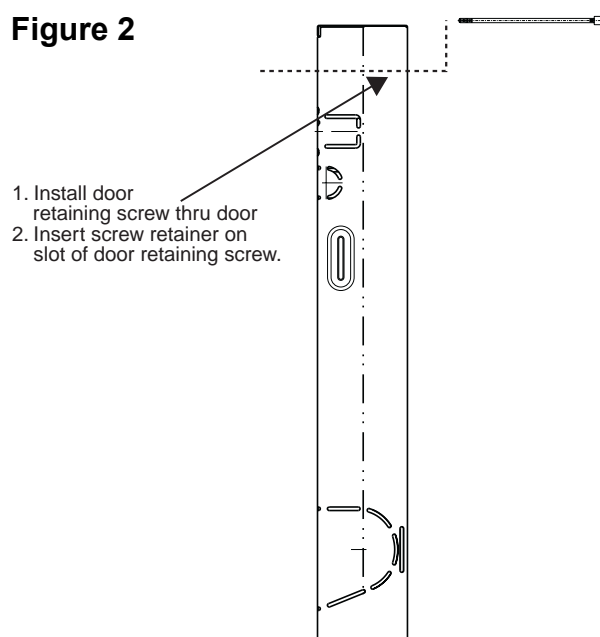


**CAUTION:** The door or other metal part may have sharp edges. Other internal parts may be hot to the touch. Gloves should be worn when handling sheet metal parts. Failure to follow this warning could result in personal injury.

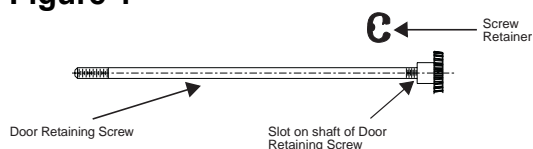
1. Remove all packing materials from Outer Door
2. Remove door retention screw from old Outer Door Assembly by removing Screw Retainer from shaft of Door Retention Screw.
3. Insert Door Retention Screw through hole in front of door through hole in back of door.

4. Install retaining clip on shaft of door retention screw.
5. Orient Door to the correct installation position.
6. Brand logo may be repositioned to the correct position.
7. To reposition logo:
  - a. Depress plastic retaining pins on reverse side of logo.
  - b. Push logo out of mounting holes in outer door.
  - c. Rotate logo to correct position and align logo retaining pins with holes in outer door.
  - d. Snap logo into place by pushing on front of logo in the area where the retaining pins are located.
8. Use aviation-type tin snips to cut out the required vent pipe, gas pipe and J-box cut-outs. Refer to the furnace installation instructions for complete details.
9. Insert edge of door opposite Door Retention Screw into edge of blower compartment.
10. Rotate door forward and align Door Retention Screw with nut plate in furnace casing
11. Tighten Door Retention Screw finger-tight to secure door to furnace.

**Figure 2**



**Figure 1**



A02194

A02193