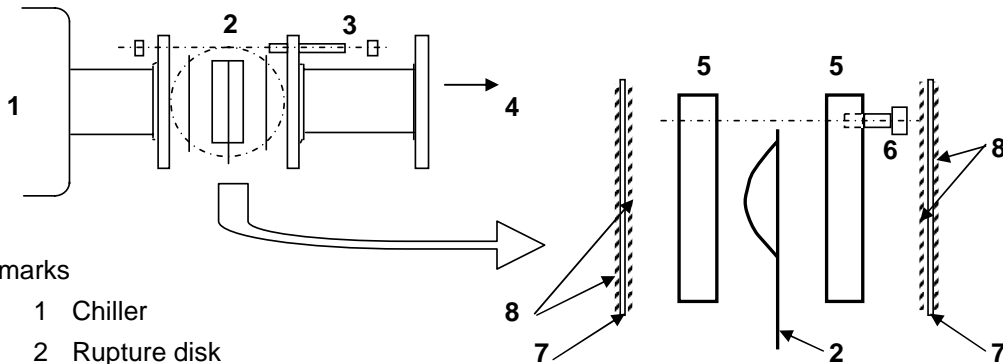


- 1) Apply a small amount of Teflon paste to both sides of the gasket, as shown below to avoid leakage. Do not apply too much Teflon paste.
- 2) The gasket should be used as indicated in drawing.
- 3) Attach the upper flange exactly parallel to the lower flange.
- 4) Read the manufacturer's installation instructions before assembly.  
A torque wrench should be used for tightening the bolts equally, and **the correct torque is shown in below.**

**Note:**

**Disregard the torque table in the installation instructions from the manufacturer.**

- 5) Tighten the bolts with a torque wrench during the routine maintenance.
- 6) A used gasket should not be used again.
- 7) Leak test the system using the bubble test method.



Remarks

- 1 Chiller
- 2 Rupture disk
- 3 High tension bolt & nut
- 4 To tank
- 5 Protective flange
- 6 Cap screw
- 7 Gasket
- 8 Teplon paste

Rupture disk size

2 inch	16DJ-11 to 16DJ-24, 16NK-11 to 16NK-22	16TJ-11 to 16TJ-24,	16LJ-11 to 16LJ-24
3 inch	16DJ-31 to 16DJ-53, 16NK-31 to 16NK-53	16TJ-31 to 16TJ-53,	16LJ-31 to 16LJ-53
4 inch	16DJ-61 to 16DJ-82,	16NK-61 to 16NK-81	

Torque of cap screw

2 inch	26 Nm
3 inch	41 Nm
4 inch	76 Nm

**Carrier**  
**SANYO**

**Rupture disk  
replacement**

Model

**All model**

Drawing code

**CM-018-002-00-0**